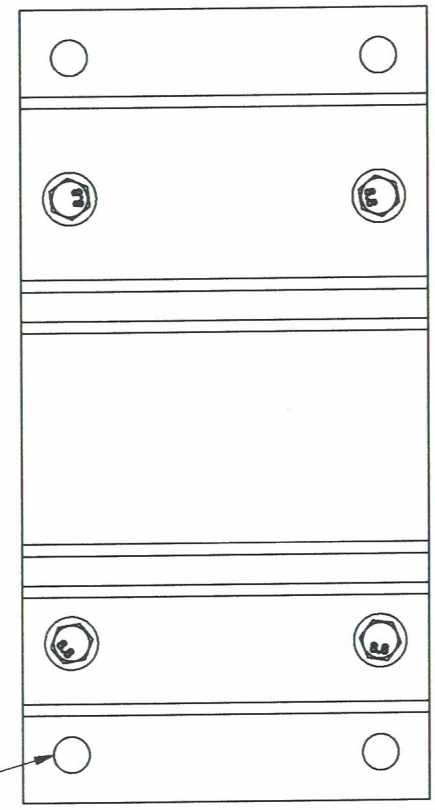
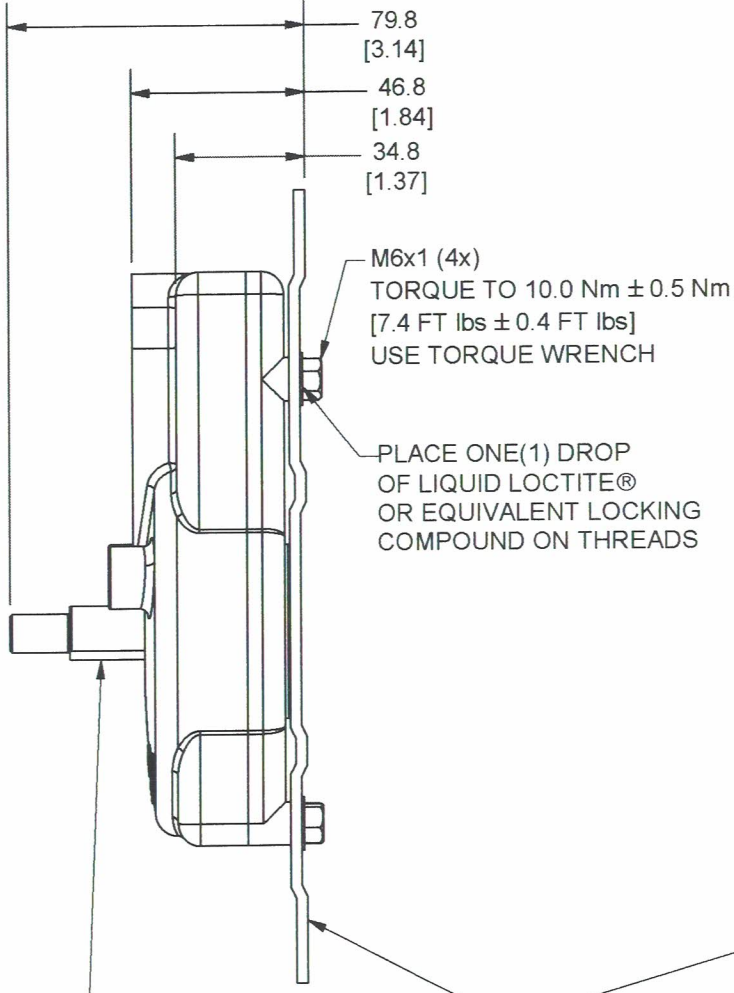
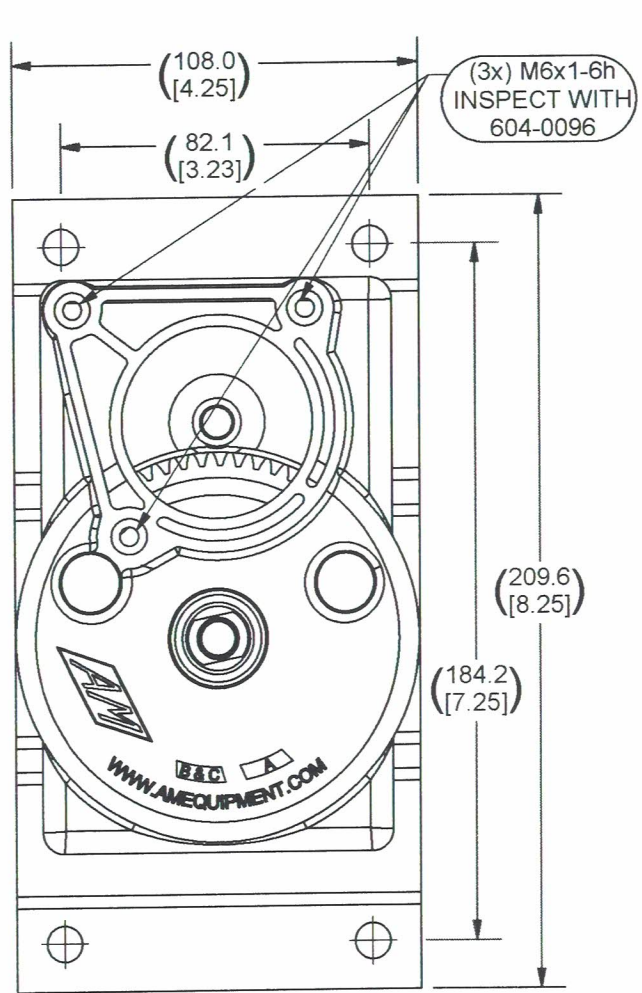


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SHAFT TO TURN FREELY AFTER ASSEMBLY
 USE SHAFT #420-1046 & PINION #412-1075
 TO ENSURE THAT SHAFT #420-1044 TURNS
 FREELY WITHOUT BINDING OR ROUGHNESS

ENSURE BRACKET IS ORIENTED
 CORRECTLY TO GEARBOX.

B

B

A

A

Dimensions are in:
MM [INCHES]

Project 818-0034	Drafted by CW 2/5/2004	Revised by RW 3/21/2019	Checked by RR 3/21/2019	Approved by AS 3/21/2019	Material Specification N/A	Finish Specification N/A		
OVALS ARE FOR INCOMING INSPECTION CHECKING PROCESSES	UNLESS OTHERWISE SPECIFIED				<p>402 E Hazel P.O. Box 790 Jefferson, OR 97352 amequipment.com</p>	Title/Name Assy, Gearbox, 5:1		
	TOLERANCES IN INCHES MM 1 PLACE DEC. = N/A ±0.25 2 PLACE DEC. = ±0.01 ±0.13 3 PLACE DEC. = ±0.005 ±0.08 4 PLACE DEC. = ±0.0025 N/A ANGULAR DIM. = ±1° ±1° DO NOT SCALE DRAWING WORK TO GIVEN DIMENSIONS					Part Number 110-1025	Revision 9	Sheet 1 OF 2
	THIS DRAWING IS THE SOLE PROPERTY OF AM EQUIPMENT AND CANNOT BE REPRODUCED IN ANY WAY WITHOUT THE EXPRESS WRITTEN PERMISSION OF AM EQUIPMENT					3/21/2019		

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Parts List			
ITEM	QTY	PART #	DESCRIPTION
1	4	414-1150	Screw, HHCS, 10mm Flats, M6x1, 25mm Threads, Serrated
2	1	306-1213	Bracket, Gearbox
3	1	429-1014	Housing, Gearbox 5:1, Bottom Cover
4	2	416-1038	Bearing, 40mm OD, 6203-2RS
5	1	420-1044	Shaft, Output, 12mm DoubleFlat 17mm OD, 72mm OAL
6	1	412-1050	Gear, 60 Teeth, 16 DP, 92.25mm PD, Zinc
7	1	429-1013	Housing, Gearbox 5:1, Top Cover

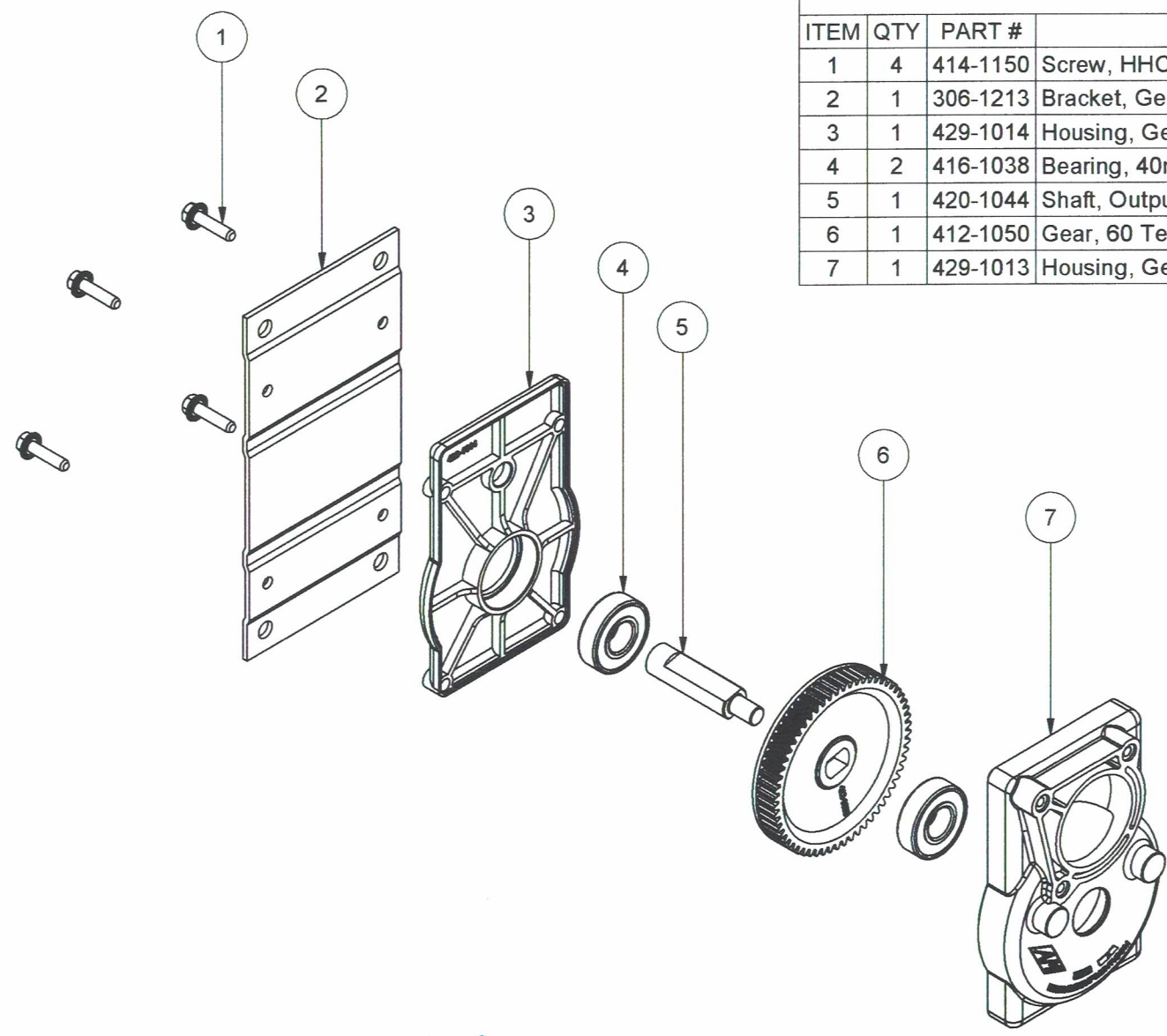
B

A


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B

A



Dimensions are in:
MM [INCHES]

Project 818-0034	Drafted by CW 2/5/2004	Revised by RW 3/21/2019	Checked by RR 3/21/2019	Approved by AS 3/21/2019	Material Specification N/A	Finish Specification N/A
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